

vebro MMA Damp Primer

(Hardened with **vebro** MMA Catalyst)

vebro MMA Damp Primer is a medium viscosity, solvent-free, transparent, adhesive methyl-methacrylate primer.

vebro MMA Damp Primer is mixed with a dry powder catalyst, such as **vebro** MMA Catalyst, to trigger a reaction, which rapidly hardens the material.

vebro MMA Damp Primer is typically used in a one-coat application as an adherant primer on damp concrete and other cementitious substrates.

Component	Small	Bulk
vebro MMA Damp Primer	25.0 kg	180.0 kg
Total Unit:		25.0 kg* 180.0 kg*

*See *Catalyst Addition* table for recommended hardener dosage.

- ✓ Excellent adhesion characteristics
- ✓ Fast cure – walk on / overcoat in 45 minutes
- ✓ Medium viscosity
- ✓ Bulk units available

Density

0.98 kg / ltr

Unit Weight

25.0 kg (25.5 ltr)

Flash Point

+10°C

Coverage

~62 sqm / 25.0 kg unit at the lowest recommended consumption based on one coat.

HS Code

2916142020

Consumption

The recommended consumption of **vebro** MMA Damp Primer is 0.40 kg/m² per coat*. If the slab is particularly porous, two coats may be required.

Working Time

~12 minutes @ 20°C (usable working life of material following mixing and immediate spreading as per the application instructions).

Overcoating Time

After 45 minutes @ 20°C

Speed of Cure

- Light Foot Traffic – 30 minutes
- Full Chemical Cure – 2 hours

Application Temperature

~5 – 25°C is recommended. Outside of this range, heating or cooling equipment should be used to achieve ambient conditions.

Storage & Shelf Life

All components should be stored off the ground, in a cool dry area, away from direct sunlight between 10 – 30°C. Materials will keep for 6 months in the closed original container and provided the above storage conditions have been met.

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Substrate Requirements

The surface must exhibit a minimum compressive strength of 25 N/mm² and an adhesive strength of 1.5 N/mm². The surface must be clean and free of dust and loose particles. All traces of contaminants, including oils, fats, grease, paint, chemical and laitance should be removed. Any cracks or damage should be properly remedied prior to application.

The substrate should be thoroughly tested to ensure a pull-off strength of 25 N/mm². The surface MUST be sound, free of contamination, cement laitance or other surface treatments that could negatively impact adhesion.

Application Instructions

Application Temperature

Prior to application, the material should be heated to an ambient temperature (air and floor temperature).

Mixing

Add the required amount of **vebro** MMA Catalyst to the resin component and mix for two minutes. Use a slow speed drill and helical spinner, taking care not to entrain air.

The necessary quantity of **vebro** MMA Catalyst must be adjusted in light of the temperature of the surface. For the exact quantities, please refer to the table below:

Catalyst Addition

Temperature	Catalyst	Pot Life	Curing Time
+5°C	2.5%	14 mins	50 – 60 mins
+10°C	2.0%	12 mins	45 – 60 mins
+15°C	2.0%	10 mins	40 – 50 mins
+20°C	1.5%	10 mins	35 – 40 mins
+25°C	1.5%	8 mins	30 – 40 mins
+30°C	1.0%	8 mins	30 – 40 mins

You must not dose less than the given quantity of **vebro** MMA Catalyst, as this will adversely affect the curing process. You must also avoid overdosing the **vebro** MMA Catalyst, as this can likewise lead to serious curing problems.

If the pot life, within which good penetration of the substrate is guaranteed, is to be observed, appropriate batch quantities should be estimated. The material must be applied as soon as the **vebro** MMA Catalyst has completed dissolving within the resin components.

for chemistry you can count on...

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