

vebro EP HBC RC (2-Pack)

~0.30 mm

vebro EP HBC RC is a rapid-cure pigmented, solvent-free epoxy first-coat only coating designed to speed up construction programmes.

vebro EP HBC RC is typically applied as part of the **vebro**res EP RC system, where it is used on top of **vebro** EP Primer RC to reduce overcoat windows on epoxy coating projects, curing in 3 – 4 hours.

vebro EP HBC RC can be used as a first coat in a smooth finish system, however can incorporate graded quartz aggregate between coats to provide a slip-resistant textured finish.

vebro EP HBC RC should ONLY be used as a first coat coating and should be overcoated with **vebro** EP HBC or **vebro** EP EF.



Component	Weight	
vebro EP HBC RC (Part A)	16.0 kg	8.0 kg
vebro EP HBC RC (Part B)	4.0 kg	2.0 kg
Total Unit:	20.0 kg	10.0 kg

Density

Mixed Unit: 1.44 kg / ltr

Part A: 1.58 kg / ltr

Part B: 1.05 kg / ltr

Unit Weight

20.0 kg (13.9 ltr)

10.0 kg (6.9 ltr)

Mix Ratio

A:B = 4:1

Coverage

~66 sqm / 20.0 kg unit at the recommended consumption based on one coat application.

HS Code

(Part A) 3907300080

(Part B) 2921290090

Consumption

The recommended consumption of **vebro** EP HBC RC is 0.30 kg/m² per coat*.

If the slab requires priming, **vebro** EP Primer is recommended. See **vebro** EP Primer datasheet for more details.

Working Time

~60 minutes @ 20°C (usable working life of material following mixing and immediate spreading as per the application instructions).

Overcoating Time

~3 – 4 hours @ 20°C (some mechanical preparation may be required if outside of this window).

Speed of Cure

- Light Foot Traffic – 18 hours
- Light Wheeled Traffic – 24 hours
- Heavy Duty Traffic – 72 hours
- Full Chemical Cure – 7 days

Storage

All components should be stored off the ground, in a cool dry area, away from direct sunlight between 5 – 35°.

Shelf Life

12 months when stored as described.

*These coverages are theoretical and may vary due to a number of factors including the condition of the substrate. It is the applicator's responsibility to ensure the substrate has been surveyed and tested. A recommended 5% wastage addition is advised on all orders.

Colours

G glorious greys



RAL 7038
Agate Grey

BS 00A09
Flint Grey

RAL 7037
Dusty Grey



BS 00A05
Light Grey

RAL 7004
Signal Grey

RAL 7001
Silver Grey

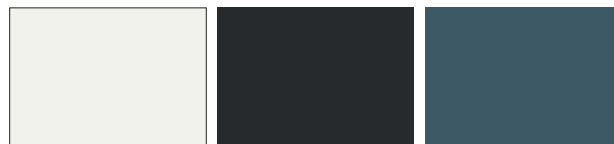


RAL 7040
Window Grey

RAL 7046
Telegrey 2

RAL 7024
Graphite Grey

B brilliant brights



BS 00E55
White

BS 00E53
Black

RAL 7031
Blue Grey



RAL 7011
Iron Grey

RAL 6024
Traffic Green

RAL 1003
Signal Yellow



RAL 5015
Sky Blue

RAL 5017
Traffic Blue

RAL 3001
Signal Red

Please note, the applied colours may differ from the examples shown. Epoxy materials may exhibit a yellowing effect over time resulting from thermal, UV or chemical exposure. This will be more pronounced on light grey or blue shades. Colours outside of our standard range may incur an additional supplement. The manufacture of epoxy flooring is a batch process and despite close manufacturing tolerances, minor variations in shade may occur between batches.

Application Temperature Range

~5 – 30°C is recommended. Outside of this range, heating or cooling equipment should be used to achieve ambient conditions. The substrate, before priming, should be at least 3°C above the dew point to reduce the risk of condensation or blooming. This should be maintained for 48 hours after application. Do not proceed with application if atmospheric relative humidity is, or is anticipated to be >75% or if the surface temperature is <3 °C above the dew point.

Substrate Requirements

vebro EP HBC RC is suitable for application on cementitious substrates and suitable polymer modified screeds.

All substrates should be capable of bearing loads, free of cracks and voids as well as free from laitance, dust and other contamination including dirt, oil, grease, coatings, and surface treatments.

The substrate should be sound with a minimum compressive strength of 25 N/mm² and a minimum tensile strength (pull-off) of 1.5 N/mm². The concrete substrate must be a minimum of 28 days old and the residual moisture content must be a maximum of 4% CM.

Where the concrete substrate is in contact with the ground, an effective damp proof membrane should have been incorporated into the slab design.

Substrate Preparation

Substrates should be mechanically prepared using captive vacuum enclosed shot blasting or diamond grinding, to remove surface cement based laitance and previous surface treatments leaving an open textured mechanically prepared surface.

Weak concrete / polymer modified screed must be removed and repaired using recommended Vebro Polymers' products. Imperfections in the concrete (holes and cracks) should be filled using Vebro Polymers' epoxy patching compound.

Application Instructions

Priming

If the slab requires priming, **vebro** EP Primer is recommended. See **vebro** EP Primer datasheet for more details

Allow to cure before applying the **vebro** EP HBC RC. To improve inter-coat adhesion, broadcast **vebro** Natural Quartz (0.2 – 0.5 mm) while the primer is still wet.

For details of other specialist primers contact Vebro Polymers' Technical Department.

Mixing

The contents of the **vebro** EP HBC RC (Part A) should be mixed for approximately 2 – 3 minutes.

The contents of **vebro** EP HBC RC (Part B) should be drained into the **vebro** EP HBC RC (Part A) component and the two materials thoroughly mixed at speed of 350 rpm for two minutes

The mixed liquid should then be poured into a clean suitably sized separate mixing container and mixed for a further 1 – 2 minutes.

Application

vebro EP HBC RC should be poured onto the surface in portions and spread over the entire area using a flat bladed rubber squeegee at the recommended consumption rate per coat, before being back-rolled with a spike roller. A two coat application is recommended.

Don't forget!

To achieve uniform layer thickness replace the tooth rows on your notched trowel regularly!

Broadcast with **vebro** Natural Quartz (0.7 – 1.2 mm) while the first coat is still wet if seeking a slip-resistant textured finish.

Overcoating

Overcoating with **vebro** EP HBC or **vebro** EP EF should be carried out within 24 hours of application. If longer than 24 hours it will be necessary to lightly grind the surface by mechanical means before overcoating is carried out.



Manufactured by:	Vebro Polymers UK Limited, Argyle House, Stanley Green Trading Estate, Epsom Avenue, Handforth, Wilmslow, Cheshire, SK9 3RN, United Kingdom		
Harmonised Standard	EN 13813:2002 (System 4) Reaction to Fire Behaviour (System 3)		
Intended Use:	Synthetic resin screed materials for use internally in buildings and intended for wearing surfaces.		
Reaction to Fire	B _{fl} -s1	Release of Corrosive Substances	SR
Wear Resistance	AR0,5	Bond Strength	B2.0

Further Information

Information relating to the safe handling of this product can be found in the Material Safety Data Sheet. Local regulations concerning the safe handling of resin based coating materials must be observed. Suitable protective clothing including suitable eye protection must be worn at all times.

All consumptions listed are for recommendation purposes only. Detailed application instructions and system build-up advice can be provided on request through our Technical Services team.

Vebro Polymers' systems and products are guaranteed against defective material and manufacture and are sold subject to its standard Terms and Conditions of Sale, copies of which can be obtained on request.

Vebro Polymers accepts no responsibility for liability claims based on the suggested practises and data values listed on product data sheets. Product data sheets are regularly updated and it is the user's responsibility to ensure they obtain the most recent version. The most recent versions can be found at www.vebro polymers.com

for chemistry you can count on...

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