

## vebro PAS Seal (Clear Gloss) (2-Pack)

**vebro PAS Seal (Clear Gloss)** is a tough, clear polyaspartic sealer designed to protect decorative flooring systems.

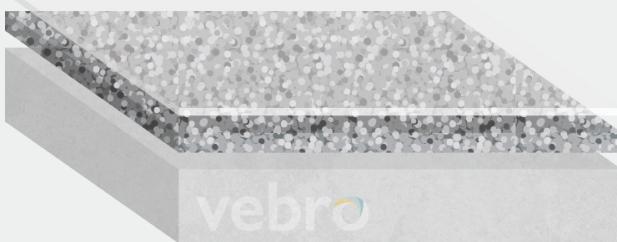
Formulated from aliphatic polyurea technology, it delivers a hard-wearing, UV-stable finish that resists abrasion, chemicals, and traffic wear, while preserving the aesthetic of the underlying surface.

Its low-viscosity composition ensures easy application and excellent penetration over large surface areas, providing a seamless, durable

protective layer for decorative floors in commercial, retail, and light to medium industrial environments.

With rapid-curing properties, **vebro PAS Seal (Clear Gloss)** allows for quick return to service — supporting foot traffic in as little as 1 hour and vehicular traffic after 3 hours — even in ambient temperatures as low as 5°C.

This low-odour, low-VOC system offers excellent clarity, long-term gloss retention, and a high-performance protective finish.



Component	Weight
<b>vebro PAS Seal (Clear Gloss)</b> (Part A)	3.10 kg
<b>vebro PAS Seal (Clear Gloss)</b> (Part B)	1.90 kg
<b>Total Unit:</b>	<b>5.0 kg</b>

### Density

Part A: 1.06 g/cm<sup>3</sup>

Part B: 1.16 g/cm<sup>3</sup>

### Unit Weight

5.0 kg

### Mix Ratio

A:B =

### Coverage

~40 sqm / 20.0 kg unit at the recommended consumption for a smooth coating based on a two coat application.

### HS Code

(Part A) 2922498590

(Part B) 2929100090

### Consumption

The recommended consumption of **vebro PAS Seal (Clear Gloss)** is 0.50 – 0.70 kg/m<sup>2</sup> per coat for a smooth surface and 0.60 – 1.00 kg / m<sup>2</sup> per coat when used in conjunction with broadcast aggregates for slip resistance purposes.

### Working Time

~30 – 40 minutes @ 20°C (usable working life of material in the pot following mixing).

### Overcoating Time

~1 – 12 hours @ 20°C (some mechanical preparation may be required if outside of this window).

### Speed of Cure

- Light Foot Traffic – 1 hours
- Light Wheeled Traffic – 3 hours
- Full Chemical Cure – 1 day

### Storage & Shelf Life

All components should be stored off the ground, in a cool dry area, away from direct sunlight between 5 – 35°.12 months when stored as described.

\*These coverages are theoretical and may vary due to a number of factors including the condition of the substrate. It is the applicator's responsibility to ensure the substrate has been surveyed and tested. A recommended 5% wastage addition is advised on all orders.

## Application Temperature Range

~5 – 30°C is recommended. Outside of this range, heating or cooling equipment should be used to achieve ambient conditions. The substrate, before priming, should be at least 3°C above the dew point to reduce the risk of condensation or blooming. This should be maintained for 48 hours after application. Do not proceed with application if atmospheric relative humidity is, or is anticipated to be >75% or if the surface temperature is <3 °C above the dew point.

## Substrate Requirements

**vebro** PAS Seal (Clear Gloss) is suitable for application on cementitious substrates and suitable polymer modified screeds.

All substrates should be capable of bearing loads, free of cracks and voids as well as free from laitance, dust and other contamination including dirt, oil, grease, coatings, and surface treatments.

The substrate should be sound with a minimum compressive strength of 25 N/mm<sup>2</sup> and a minimum tensile strength (pull-off) of 1.5 N/mm<sup>2</sup>. The concrete substrate must be a minimum of 3 weeks old or the moisture content less than 5% or 75% RH.

Where the concrete substrate is in contact with the ground, an effective damp proof membrane should have been incorporated into the slab design.

## Substrate Preparation

Substrates should be mechanically prepared using captive vacuum enclosed shot blasting or diamond grinding, to remove surface cement based laitance and previous surface treatments leaving an open textured mechanically prepared surface.

Weak concrete / polymer modified screed must be removed and repaired using recommended Vebro Polymers' products. Imperfections in the concrete (holes and cracks) should be filled using Vebro Polymers' epoxy patching compound.

## Application Instructions

### Priming

Priming is only required if the slab exhibits moisture content higher than 5% or 75% RH. For details of other specialist primers contact Vebro Polymers' Technical Department.

### Mixing

Remove the lid from **vebro** PAS Seal (Clear Gloss) (Part A) (bucket) and **vebro** PAS Seal (Clear Gloss) (Part B) (bottle). Pour the contents of Part B into Part A.

Mix thoroughly for 60–90 seconds using a drill with a paddle attachment, then allow the mixture to stand for 60 seconds. The pot life of the combined material is approximately 30 - 40 minutes at standard ambient conditions.

### Application

**vebro** PAS Seal (Clear Gloss) should be applied evenly onto a properly prepared or primed surface using a rubber squeegee or a short-haired paint roller.

Ensure sufficient material is applied to form a uniform, tightly bonded top layer.

### Overcoating

Overcoating must take place within 24 hours to achieve full intercoat adhesion.

## Notes & Limitations

- Substrates must be properly cleaned, dry, and free of contaminants (oil, grease, dust); poor preparation can cause adhesion failure, bubbling, or peeling.
- Ideal application temperature range is 5–35°C; high humidity or condensation can affect cure and gloss.
- Pot life is limited (~30–40 minutes), requiring rapid application over large areas; mixed material cannot be stored.
- Take care not to cut in too far ahead, as the cure time on the floor is much quicker than the pot life.
- Concrete floors must have low residual moisture; excess moisture may cause blistering or delamination.
- Excessive film thickness in a single coat can lead to surface defects such as bubbles or sagging.
- Prolonged exposure to harsh chemicals may affect longevity and appearance, despite good general chemical resistance.

